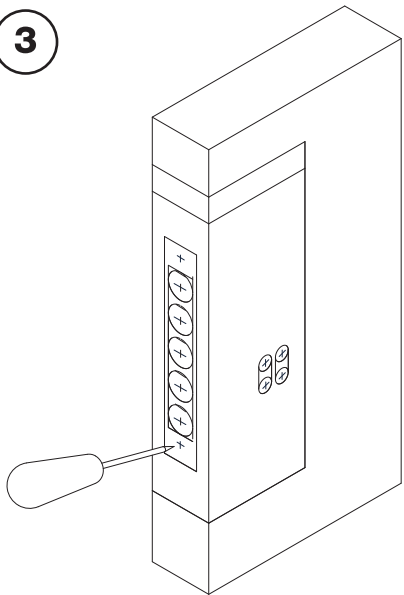
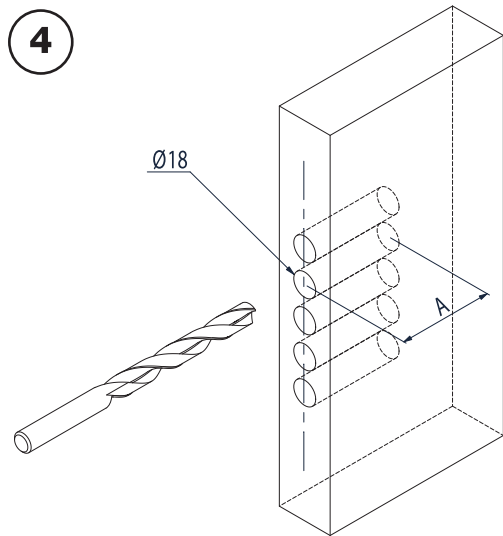


3



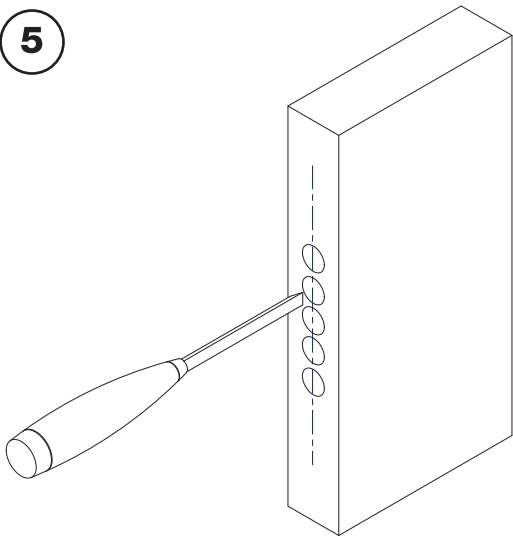
Using a bradawl mark all centres (+) on template.
Remove template from door.

4



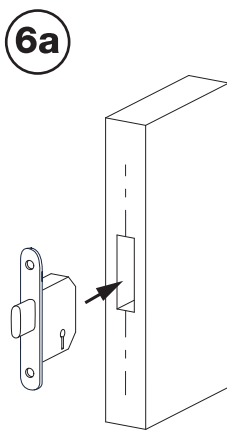
	'A' =
67mm Lock	72mm
80mm Lock	84mm

5

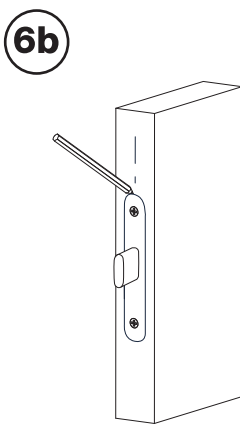


Chisel out remaining timber between drill holes.

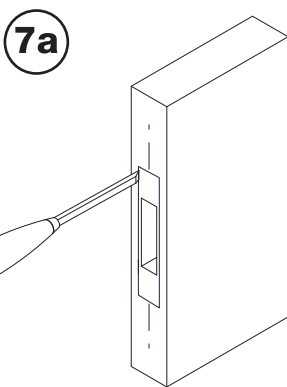
6a



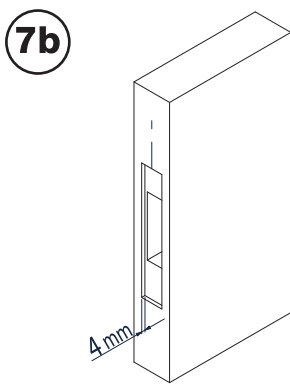
6b



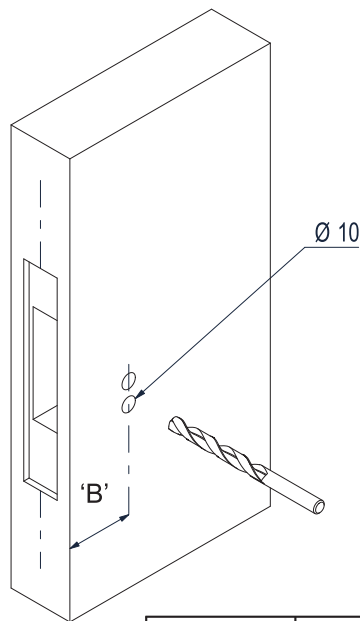
7a



7b

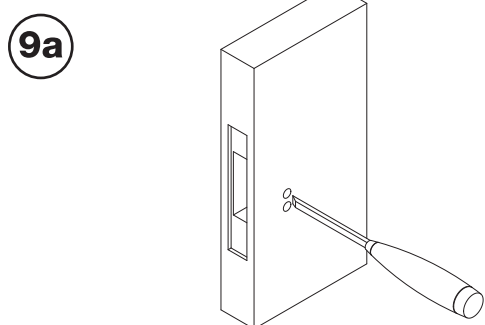


8



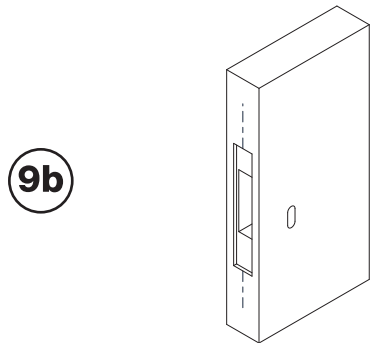
	'B' =
67mm Lock	45mm
80mm Lock	57.5mm

9a

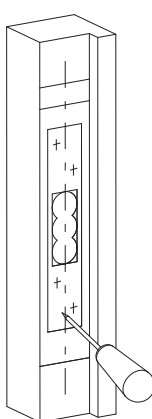


Chisel out remaining timber between drill holes.

9b

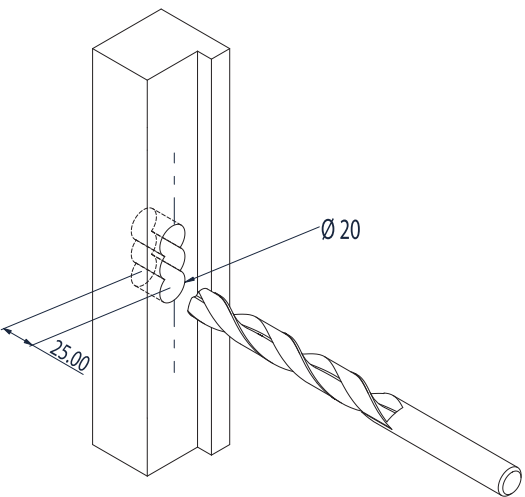


10

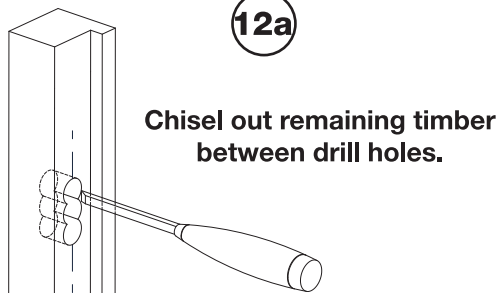


Mark all centres (+) with a bradawl then remove template from the frame.

11

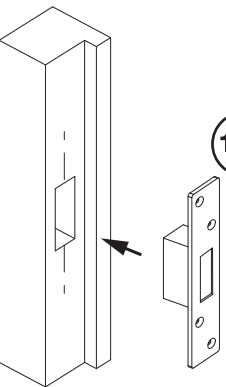


12a

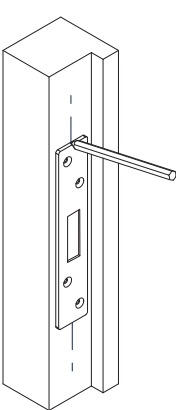


Chisel out remaining timber between drill holes.

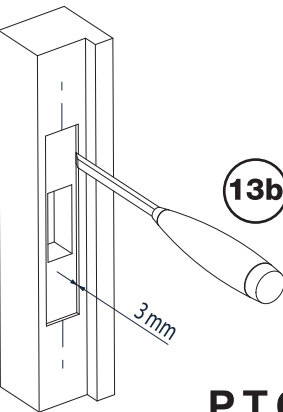
12b



13a

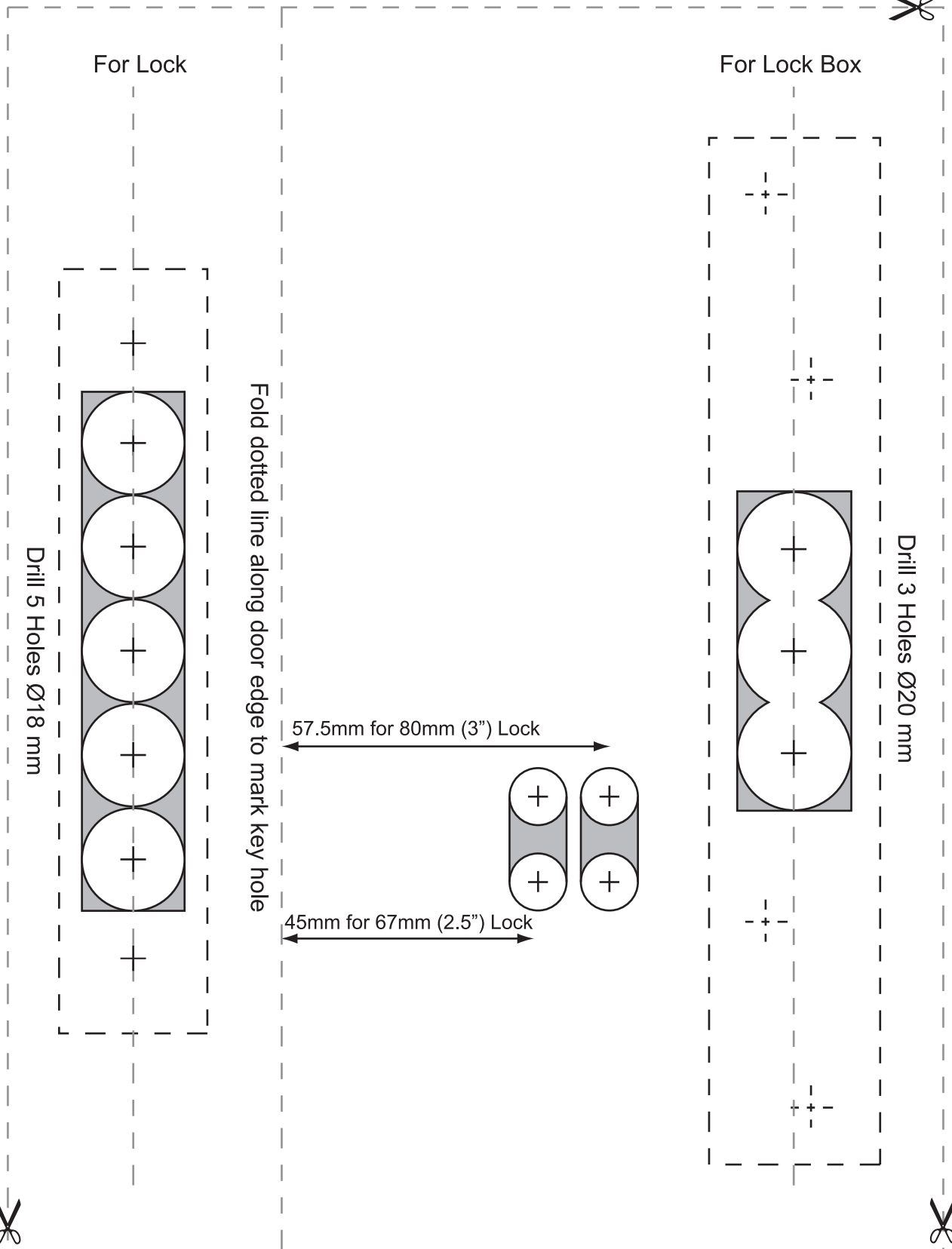


13b

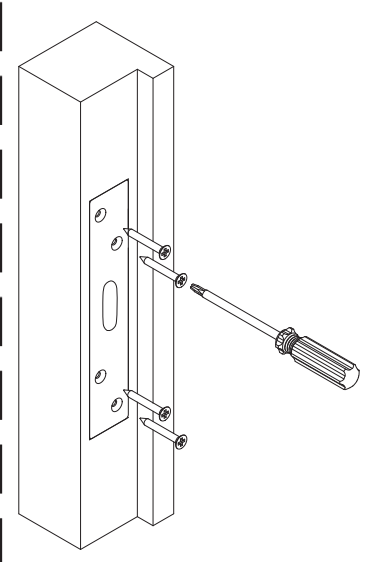


P.T.O

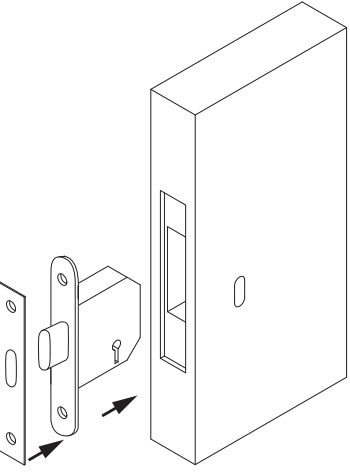
FITTING TEMPLATES



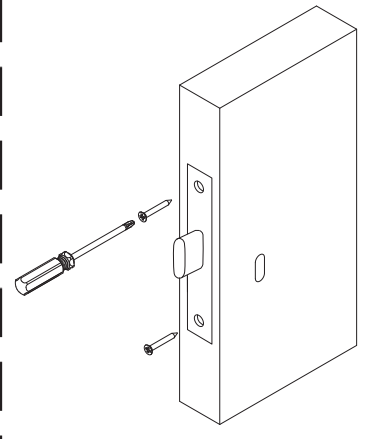
14



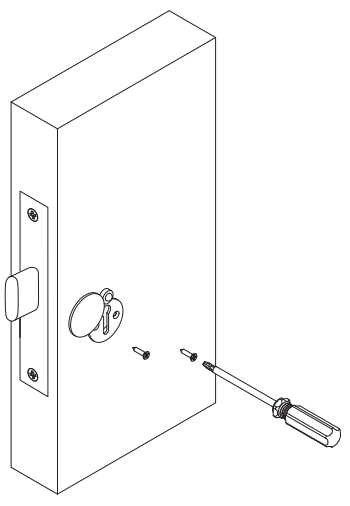
15



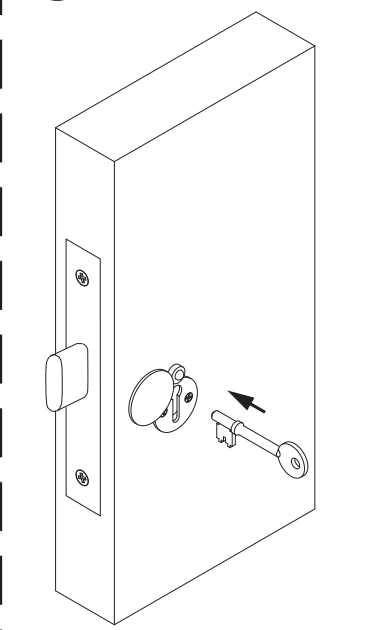
16



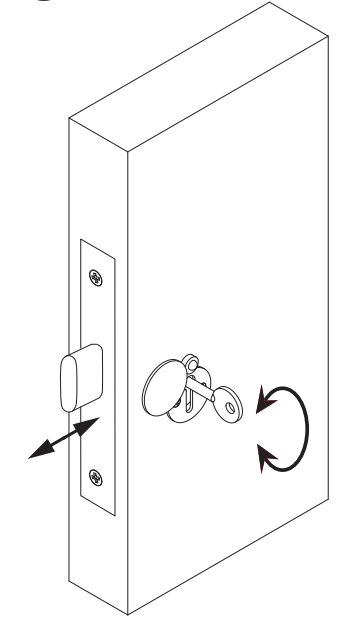
17



18



19





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BS 3621:2007

Part No. 305070202600060 Issue No 1(oct 11)

GENERAL VIEW OF MAIN PARTS

Key(s)

Lock Box: 180 mm height, 30 mm width, 26 mm depth, 134 mm height.

Outer Forend: 26 mm width, 134 mm height.

Deadlock: 26 mm width, 134 mm height, 80 mm depth, 134 mm height.

Escutcheon: 134 mm height, 80 mm depth, 134 mm height.

Size 1: 64-67 mm, Size 2: 76-80 mm.

Size 1: 45 mm, Size 2: 57 mm.

Labels: Lock Box, Outer Forend, Deadlock, Escutcheon.

TOOLS REQUIRED:-



Ø10, 18 + 20 mm drill



Cross Head Screwdriver



Scissors



19mm Chisel



Mallet



Bradawl



Pencil



Masking Tape

1

2

Mark height on door and frame then secure template with tape.